

Technical Data Sheet

Lucent Pp TPP-0240

Polypropylene
LyondellBasell Industries
Engineering Plastics

Product Description

40% Talc Filled, Impact Modified Polypropylene

Melt Flow Adjustable for Application
Colors Available
Add "U" for UV Stabilized
Add "H" for Heat Stabilized

General

Material Status	• Commercial: Active
Availability	• North America
Filler / Reinforcement	• Talc, 40% Filler by Weight
Additive	• Impact Modifier
Features	• Impact Modified
Appearance	• Colors Available
Processing Method	• Injection Molding

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density / Specific Gravity	1.24	1.24 g/cm ³	ASTM D792

Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Strength (Yield)	4000 psi	27.6 MPa	ASTM D638
Tensile Elongation (Break)	> 10 %	> 10 %	ASTM D638
Flexural Modulus	470000 psi	3240 MPa	ASTM D790
Flexural Strength	7300 psi	50.3 MPa	ASTM D790

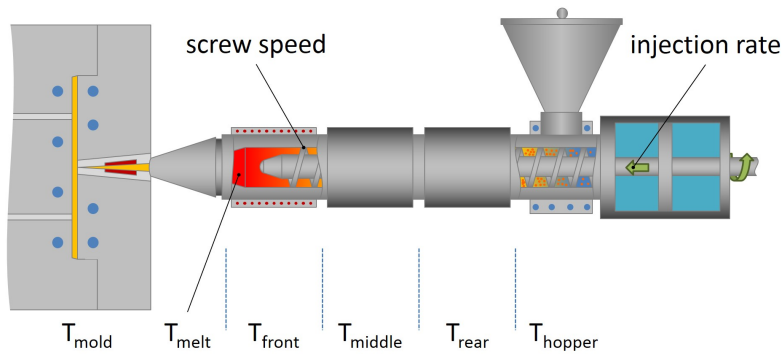
Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Notched Izod Impact (0.125 In (3.18 Mm))	1.5 ft·lb/in	80 J/m	ASTM D256

Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load 264 Psi (1.8 Mpa), Unannealed	175 °F	79.4 °C	ASTM D648

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Injection	Nominal Value (English)	Nominal Value (SI)
Drying Temperature	176 °F	80 °C
Drying Time	2.0 to 3.0 hr	2.0 to 3.0 hr
Processing (Melt) Temp	428 to 500 °F	220 to 260 °C
Mold Temperature	86 to 140 °F	30 to 60 °C

Notes

These are typical property values not to be construed as specification limits.